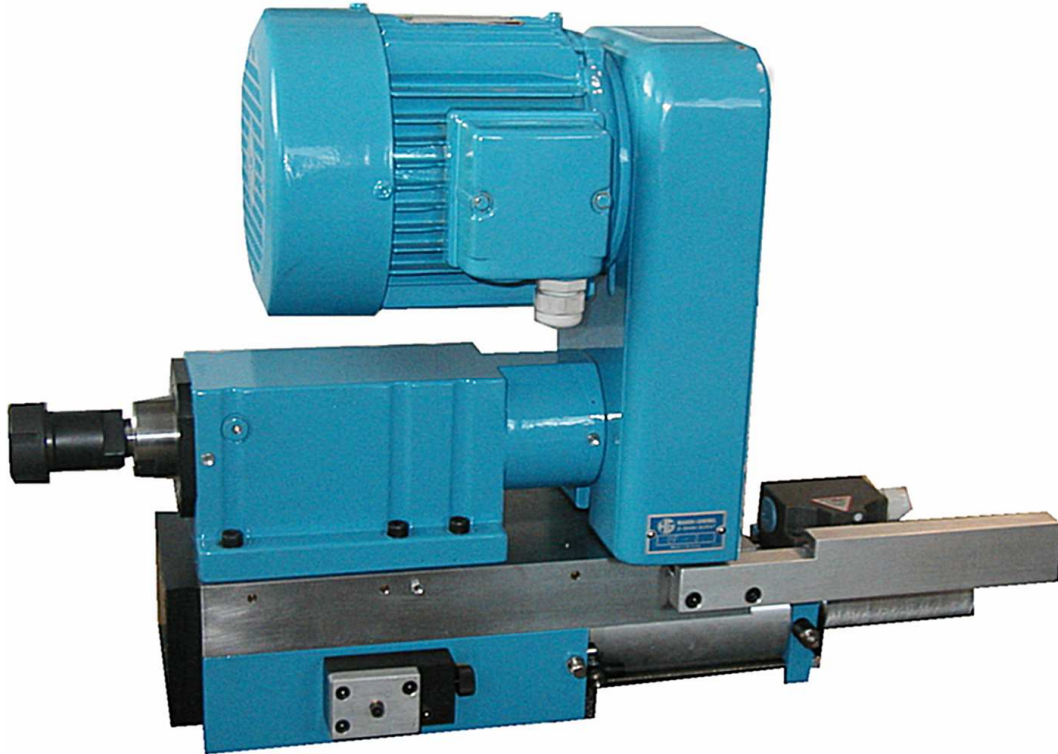




Unit - Sample HG – 798

Boring / Milling Unit type BF3 – H75



Spindle unit type BF 3

Motor:	3 phases norm motor 400Volt / 50Hz P= 0,55 – 2,2 KW
Spindle bearing:	taper roller bearing, i.D. Ø 40 mm (option spindle bearing)
Protection:	shaft seal or labyrinth collar with air protection
Spindle nose:	MT-3, SK 30, HSK-C
Motor fixture:	in Z – or U – fixture
Belt system:	teeth power belt, exchangeable
Ratio:	between i = up to 2 : 1 into faster or slower speed
Mounting pos.:	horizontal or vertical spindle nose to floor

fixed on

Slideway unit type H75/... – EA – EE

Force system:	hydropneumatic system
Axial force:	at about 2300 N at 7 bar air pressure
Stroke:	max. 80, 110, 160 mm adjustable by positive stop
Speed control:	fast traverse – working traverse – shift in advance adjustable by geneva wheel and activating bolt
in fast traverse:	4000 ^{mm} / _{min}
in working traverse:	0 – 2000 ^{mm} / _{min} infinitely variable adjustable by load and pressure self-contained regulator
return travel :	in fast traverse
Slideway system:	square guide system, adjustable, steel hardened and grinded
Reverse surface:	Turcite rubbing surface
Electrical switch:	limit switch, two positions (front and rear)

Hagen & Goebel Werkzeugmaschinen GmbH

Saelzerweg 3 , D – 59494 Soest

Telefon +49 29 21 / 5 90 16 – 0

homepage www.hagengoebel.com

Postbox 1444 , D – 59474 Soest

Telefax +49 29 21 / 5 90 16 – 66

e-mail kontakt@hagengoebel.de