

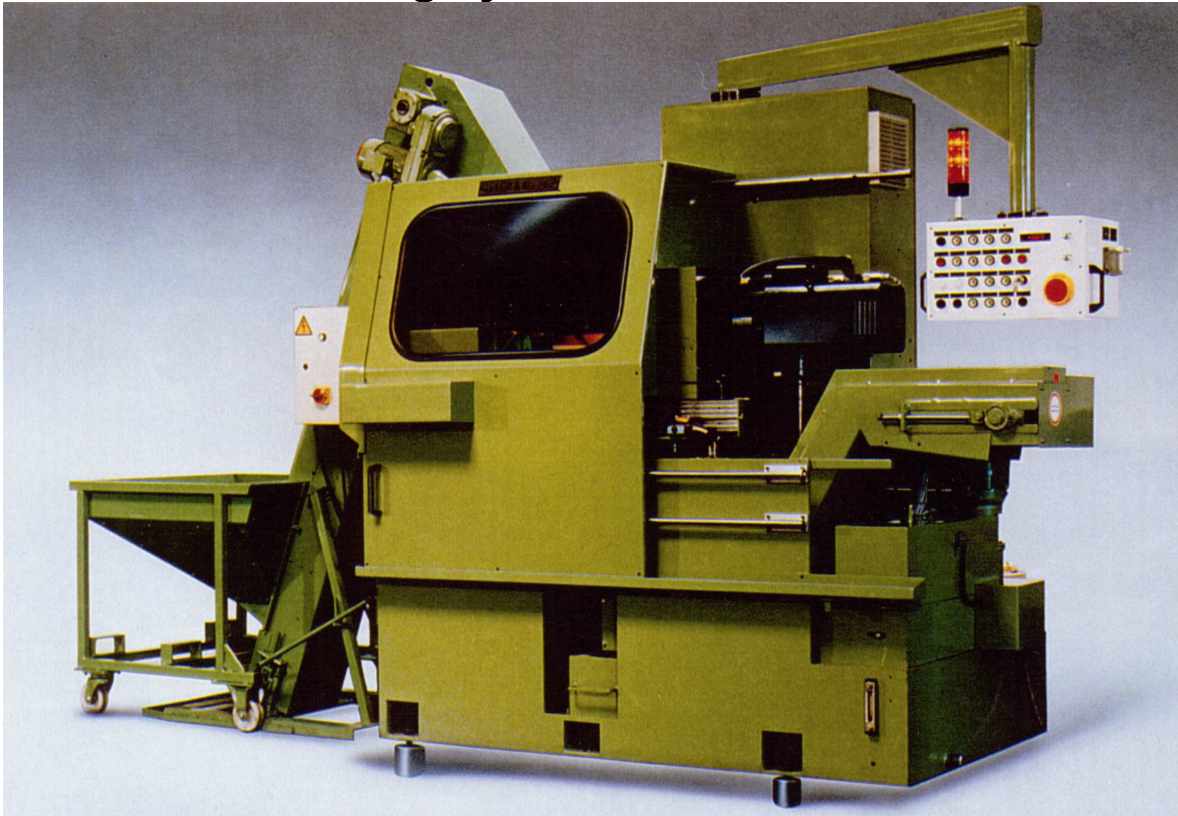


**HAGEN & GOEBEL**

Werkzeugmaschinen GmbH

Unit - Sample HG – 680

## **2 spindle high speed tapping machine including automatic loading system for several kinds of nut**



Production quantity: 3600 taps, size M16\*1,5mm per hour

3600 taps, size M30\*2,0mm per hour

=> produced in blind holes deepness 18mm in nuts regarding DIN 3870

Useable for: hydraulic or pneumatic connections, automobile industry parts

Motor power: 12 KW (by NC-servo motor)

Controller: Siemens type S7 with touch panel

Tapping unit: leadscrew controlled tapping unit with two spindle head (HG-687)  
(horizontal working)

including special tapping chucks with torque control

Specials (option): bunker system with automatic loading system

automatic feeding system (load and unload)

chip conveyor

In-Process-Control manufacture "Artis"

Coolant system: special tapping oil

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