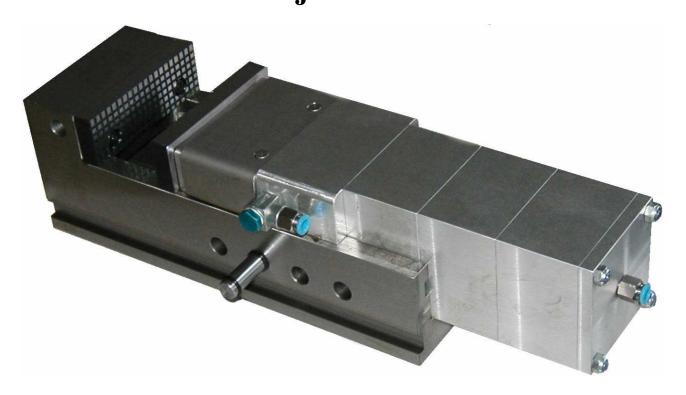


HAGEN & GOEBEL Werkzeugmaschinen GmbH

Pneumatic machine vice type SO 100 version 2 with jaw wideness 100mm



Function: The workpieces will be clamped on pneumatic way by using our multi-

cylinder type M 63 with stroke 30 mm.

Adjustment: The adjustment of clamping range will be done by setting of adjust-

ment/indexing bolt and moving of moveable jaw system. (screen 30 mm).

Maximal opening size 105 mm

Clamping force: By using of our system multi-cylinder the clamping force ca be easy been

adjusted. By later installing additional cells the force can be increased by user. Force range 1.650 N at 6 bar (1 cell) up to 12.500 N at 6 bar (8 cells).

Benefits: Guaranteed, automatic clamping of workpieces in mass production. Fast and

safety clamping with alsways same force. Universal use in machines for

boring, milling, reaming and tapping.

Options: Jaws in prismatic version (for round material), bigger wideness up to

125 mm, stepped jaws and floating jaws.

Hagen & Goebel Werkzeugmaschinen GmbH

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